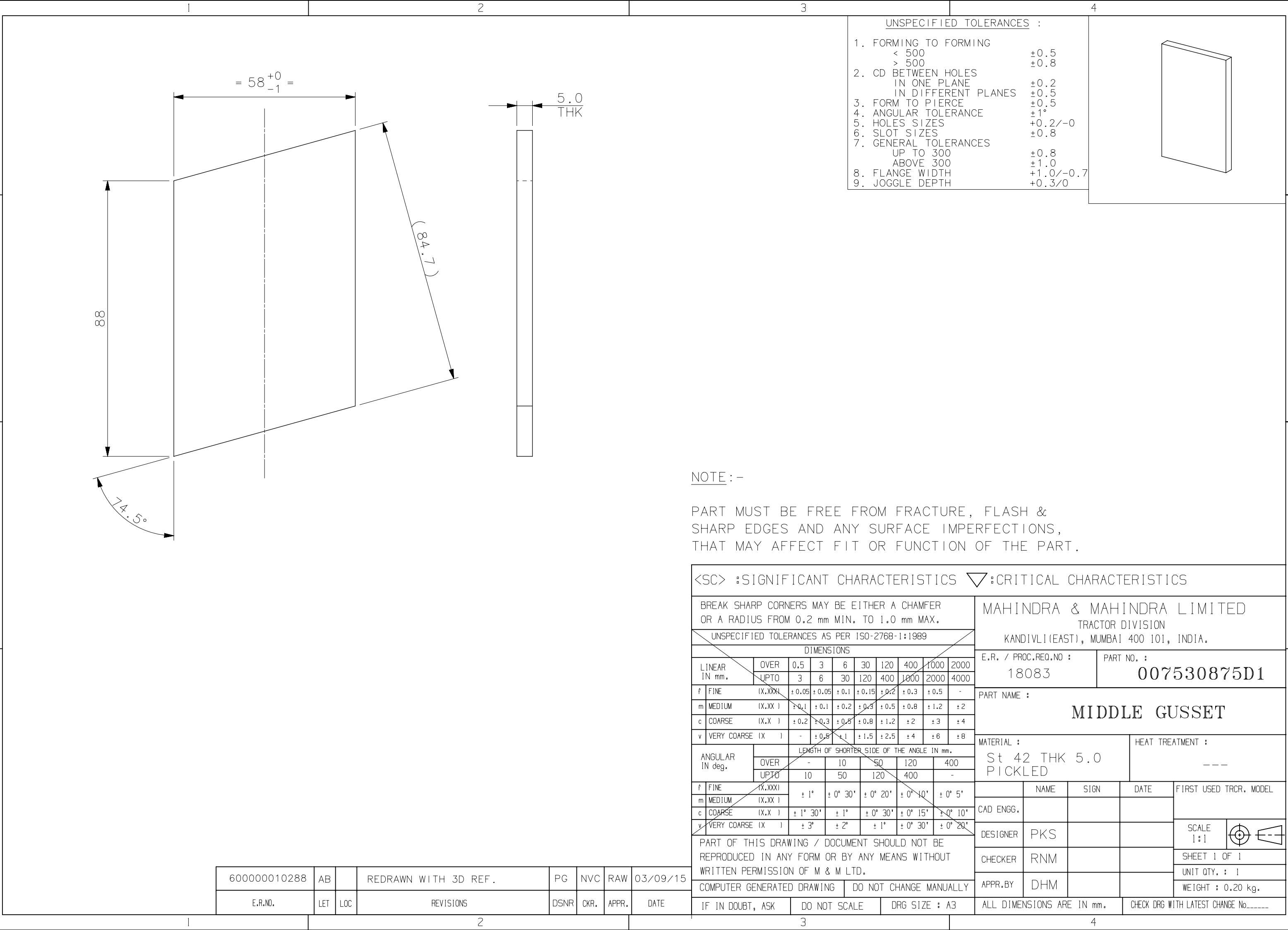




NOTE :-

PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

<SC> :SIGNIFICANT CHARACTERISTICS												▽:CRITICAL CHARACTERISTICS																																									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.												MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.																																									
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989												E.R. / PROC.REQ.NO : 18083						PART NO. : 007530875D1																																			
DIMENSIONS												PART NAME : MIDDLE GUSSET																																									
LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000																																											
		UPTO	3	6	30	120	400	1000	2000	4000																																											
f FINE		(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-																																											
m MEDIUM		(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2																																											
c COARSE		(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4																																											
v VERY COARSE (X)		-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8																																												
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.										MATERIAL : St 42 THK 5.0 PICKLED						HEAT TREATMENT : ---																																			
		OVER	-	10	50	120	400																																														
		UPTO	10	50	120	400																																															
f FINE		(X.XXX)	± 1°		± 0° 30'		± 0° 20'		± 0° 10'		± 0° 5'																																										
m MEDIUM		(X.XX)	± 1° 30'		± 1°		± 0° 30'		± 0° 15'		± 0° 10'																																										
c COARSE		(X.X)	± 1° 30'		± 1°		± 0° 30'		± 0° 15'		± 0° 10'																																										
v VERY COARSE (X)			± 3°		± 2°		± 1°		± 0° 30'		± 0° 20'																																										
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.												CAD ENGG.						NAME						SIGN						DATE						FIRST USED TRCR. MODEL																	
COMPUTER GENERATED DRAWING												DO NOT CHANGE MANUALLY												DESIGNER						PKS												SCALE 1:1											
																								CHECKER						RNM												SHEET 1 OF 1											
																								APPR.BY						DHM												UNIT QTY. : 1											
																																										WEIGHT : 0.20 kg.											
IF IN DOUBT, ASK				DO NOT SCALE				DRG SIZE : A3				ALL DIMENSIONS ARE IN mm.												CHECK DRG WITH LATEST CHANGE No-----																													